

Work Order ID 80378

February-17-12 12:55:08 PM

80378

Page 1

Item ID: D412-761-045

Accept

N900040100

Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: Large Bubble Window, LH

Start Date: 2/17/12 Start Qty: 1.00 ***1***

Cust Item ID:

Required Date: 2/17/12 Req'd Qty: 1.00 ***1***

Customer:

Reference: disassemble - *Rework*

Approvals: Process Plan: *[Signature]* Date:

Tooling: Date:

Run Start ***NR1***

QC: Date:

SPC (Y/N): Date:

Stop ***NR2***

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID Tool # Plan Code Accept Qty Reject Qty Reject Number Insp. Stamp

Draw Nbr Revision Nbr

IIN D412-761 Rev D

100

0.00

100

DOCUMENT CONTROL

DC

Memo

0.00

Document Control

Photocopy bluefile & type labels per PPP D412-761-045 CHG001

8.263/6

110

Pick Kit

0.00

110

Packaging

Memo

0.00

Packaging

PULL FROM STOCK:
1 X D412-761-045 B75226
REMOVE:
1 X D3676-1 B75592
FOR S/O 10708T

REPLACE WHEN AVAILABLE:
1 X D3676-1 B

79591

[Signature]

6443/9

Work Order ID 80378

80378

Page 2

February-17-12 12:55:08 PM

Item ID: D412-761-045

Accept

N900040100

Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: Large Bubble Window, LH

Start Date: 2/17/12 Start Qty: 1.00 ***1***

Cust Item ID:

Required Date: 2/17/12 Req'd Qty: 1.00 ***1***

Customer:

Reference: disassemble

Approvals: Process Plan: Date:

Tooling: Date:

Run Start ***NR1***

QC: Date:

SPC (Y/N): Date:

Stop ***NR2***

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID Tool # Plan Code Accept Qty Reject Qty Reject Number Insp. Stamp

120

QC4- 100% Inspect kits for completeness

0.00

120

QC

Memo

0.00

Quality Control

130

0.00

130

Packaging

Packaging

Memo

0.00

Packaging

REPACKAGE USING NEW B/N
Identify and pack for shipping as per PPP D412-761-045

Location:

PPP Rev:

SH110

140

0.00

140

QC21- Final Inspection - Work Order Release

QC

Memo

0.00

Quality Control

CC/2/3/5 ①

12/3/12 J
YME
12-03-09

Picklist Print

February-17-12 12:55:08 PM

Page 1

Work Order ID: 80378

Parent Item: D412-761-045

Parent Item Name: Large Bubble Window, LH

Start Date: 2/17/12

Start Qty: 1.00

Required Date: 2/17/12

Required Qty: 1.00

Comments: IPP Rev:A 09-01-13 rev.C as per dwg DD verified by:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
8 D3676-1 Bubble Window		Manufactured	No				Each	0.0000		1	7959		CE
D3676-1 Bubble Window		Manufactured	No				Each	0.0000		-1	75592		u
D412-761-045 Large Bubble Window, LH		Manufactured	No				Each	2.0000		1	75226		

Location

FG091

77200

Loc Qty

2

2

Loc Code

Picklist Print

October-19-11 11:09:58 AM

Page 1

Work Order ID: 75226

75226

Parent Item: D412-761-045

D412-761-045

Parent Item Name: Large Bubble Window, LH

Start Date: 19/10/2011

Required Date: 07/11/2011

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP Rev:A 09-01-13 rev.C as per dwg DD verified by:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	-------------	--------------	---------------	----------------	--------

D3704-3

Manufactured No

110

Each

4.0000

**

D3704-3

Escutcheon

Location

Loc Qty

Loc Code

ST075

4

56880

4

D412-761-043

Manufactured No

110

Each

0.0000

**

D412-761-043

Modified Latch Mechanism, LH

D3676-1

Manufactured No

110

Each

0.0000

**

D3676-1

BUBBLE WINDOW

D3678-1

Manufactured No

110

Each

12.0000

**

D3678-1

Placard

Location

Loc Qty

Loc Code

ST074

12

46354

12

D3678-3

Manufactured No

110

Each

12.0000

**

D3678-3

Placard

Location

Loc Qty

Loc Code

ST074

12

46355

12